



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	467	8784A 1	CRANKSHAFT ASSEMBLY	1		4
2	30	88268	BALL BEARING (LOWER)	1		4
3	53	89531	RETAINING RING	1		4
4		89938	SEAL	1		1
5		89939	SEAT	1		
6		88261 1	RING	7		4
7	31	88270	BEARING RACE	2		4
8	31	88269	ROLLER BEARING	2		4
9	782	9530A 3	PISTON (STARBOARD)	3	NO CASTING #	
9	782	9531A 3	PISTON (PORT)	3	NO CASTING #	
9	797	816879A 1	PISTON (STARBOARD_CASTING)	3		4
9	796	816878A 1	PISTON (PORT_CASTING #796-81)	3		4
10	39	18282A12	PISTON RING SET	1		4
11	53	88466	LOCK RING	12		4
12	631	8185A10	CONNECTING ROD ASSEMBLY	6		4
13	10	94320	SCREW	12		4
14	31	43012A 2	ROLLER BEARING ASSEMBLY	6		4
15	12	88263	WASHER	12		4
16	29	88258	NEEDLE BEARING	204		4
17	28	91800	KEY	1		
18	31	814409A 1	BEARING ASSEMBLY (W/O FITT)	1		
18	31	816773A 1	BEARING ASSEMBLY (WITH FITT)	1		4
19	26	41953	OIL SEAL	1		4
20	43	41081 1	DRIVER GEAR	1		4
21	25	64067	O-RING	1		1,4
22	12	68229	WASHER	1		
23	11	52901	NUT	1		